

njet®

**Sonix**<sup>®</sup>

## **DECOTRON® 333 F**

# Water-based cleaning fluid determined to clean misprints and remove flux residues from PCBs after soldering process.

Ready-mix, intended for direct use.

Intended for use in all types of DCT cleaning machines, mainly in the ultrasonic and high pressure spray-in-air cleaning machines.

Recommended areas for use	Recommended cleaning technology	
Cleaning flux residues from PCBs after soldering	Vertical or horizontal	
Cleaning unsoldered solder paste from PCBs misprints	high pressure spray in air or ultrasonic	

### **Process steps**

Cleaning machine	Cleaning	1 <sup>st</sup> rinse	2 <sup>nd</sup> rinse	Drying
Injet / Sonix	Decotron <sup>®</sup> 333F	DI water	DI water <3 uS/cm	Hot air
	45 – 60°C	20 – 30°C	20 – 50°C	50 – 80°C
	10 – 30 min	5 min	5 – 10 min	> 10 min

#### **Product information**

- recommended for use in systems with closed cleaning processes and mechanical filtration
- one phase cleaning fluid completely miscible with water with protection against foaming
- high compatibility with plastics, labels, inks and components of the cleaning devices
- the fluid is alkaline, rinse with DI water is necessary
- no flash point, can be heated to increase the cleaning efficiency
- suitable for cleaning of flux residues of clean and no-clean lead and lead-free solder pastes
- compatible with aluminium, durostone and copper parts (CP technology)

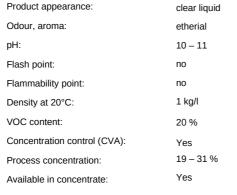
### **Physical and chemical properties**

	NB
ΜΔΙ	FR

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Consult SDS prior to use.

17 Jul 2017/22 Jun 2020

Date of issue/revision

**Check material compatibility** in case of contact with sensitive materials susceptible to chemical stress cracking.

**Decotron**® is a registration trademark of DCT Czech s.r.o.



## **DECOTRON® 333 F**

## **General information**



## Packing

25 litres, 5 litres

## Transport



UN number: No. Transport hazard class: No.



## Handling

Wear nitrile gloves while manipulation with the cleaning fluid. It is necessary to stir well the can before use.



### Storage

Should be stored in closed containers, in ventilated areas at the temperature from 5 to 25 °C.

## Shelf life

The minimum shelf life for this product is 5 years. Return the used product for proper disposal to the nearest authorized collection location.

#### **Technical support**

For process implementation and setting, optimization and solving of process issues, trial test, contact your DCT specialist at www.dct.cleaning

### **Product features**

RoHS and REACH compliant, biodegradable, does not contain any halogenated compounds







We are certified as part of a worldwide quality management system by LLOYD'S



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